

In the Claims:

The listing of Claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1.-11. (Canceled)

12. (Currently Amended) A method of forming a unit cell of a metal oxide semiconductor (MOS) transistor, comprising:

forming a MOS transistor on an integrated circuit substrate including an isolation layer and an active region higher than the isolation layer, the MOS transistor having a pair of junctions consisting of a vertical source region and a vertical drain region on the isolation layer, and a plurality of gates on the active region, the plurality of gates being formed simultaneously to be stacked between the vertical source region and the vertical drain region;

forming a horizontal channel between the vertical source region and the vertical drain region by growing single crystalline layers vertically spaced apart from each other on the active region, the horizontal channel including at least two horizontal channel regions formed in spaced apart patterns, wherein widths of the plurality of gates that contact the at least two horizontal channel regions are substantially identical, and wherein the pair of junctions are vertically formed to cover the sides of the active region in other patterns adjacent to sides of the spaced apart patterns so that the pair of vertical junctions contact the sides of the at least two spaced apart horizontal channel regions; and

forming a vertical source electrode electrically connected to the vertical source region and a vertical drain electrode electrically connected to the vertical drain region, wherein the vertical source and drain electrodes are formed on the isolation layer so that the vertical source and drain electrodes contact sides of the vertical source and drain regions, respectively.

13. (Previously Presented) The method of Claim 12, wherein forming the at least two spaced apart horizontal channel region comprises:

forming the active region on the integrated circuit substrate; and

forming at least one epitaxial pattern on the active region and spaced apart from the active region.

14. (Original) The method of Claim 13, wherein forming the at least one epitaxial pattern comprises forming first and second epitaxial patterns, the second epitaxial pattern being on the first epitaxial pattern and spaced apart from the first epitaxial pattern, the method further comprising:

forming a mask pattern on the second epitaxial pattern.

15. (Currently Amended) The method of Claim 14, wherein the mask pattern is directly on the second epitaxial pattern, the mask pattern preventing the plurality of gates from connecting to the vertical source and drain electrodes.

16. (Previously Presented) The method of Claim 12, wherein forming the pair of junctions comprises forming the vertical source region and the vertical drain region, the vertical source region being on a first side of the horizontal channel region and the vertical drain region being on a second side of the horizontal channel region and spaced apart from the vertical source region.

17. (Original) The method of Claim 16, further comprising:

forming a gate pattern on the horizontal channel and between the at least two spaced apart horizontal channel regions; and

forming a gate insulation layer between the gate pattern and the at least two spaced apart horizontal channel regions.

18. (Previously Presented) The method of Claim 17, further comprising:

forming a first insulation pattern among the vertical source electrode, the vertical drain electrode and the integrated circuit substrate and between the gate pattern and the integrated circuit substrate.

19. (Previously Presented) The method of Claim 18, further comprising:
forming a mask pattern on the horizontal channel, wherein the gate pattern extends between an upper channel region of the at least three spaced apart horizontal channel regions and the mask pattern.

20. (Previously Presented) The method of Claim 19, further comprising:
forming a second insulation pattern on the horizontal channel, the vertical source region and the vertical drain region, wherein the second insulation pattern defines a gate opening on the horizontal channel, wherein the gate pattern is provided in the gate opening and wherein the vertical source electrode and the vertical drain electrode extend through the second insulation pattern and are respectively connected to the vertical source region and the vertical drain region.

21. (Previously Presented) The method of Claim 20, further comprising:
forming a third insulation pattern on the second insulation pattern and the gate pattern, wherein the vertical source electrode and the vertical drain electrode extended through the third insulation pattern and the second insulation pattern and are respectively connected to the vertical source region and the vertical drain region.

22. (Original) The method of Claim 21, wherein an upper surface of the first insulation pattern is higher relative to a lower surface of the gate pattern.

23. (Currently Amended) A method of fabricating a transistor comprising:
alternately stacking sets of first and second epitaxial layers on an integrated circuit substrate; and
patterning the sets of the first and second epitaxial layers and the integrated circuit substrate to form a trench region on the integrated circuit substrate to define an active region, and a stacked structure including the sets of the first and second epitaxial patterns;
~~forming a trench region on an integrated circuit substrate to define an active region;~~
~~forming a stacked structure including at least one set of first epitaxial patterns and second epitaxial patterns on the active region;~~

forming a first insulation pattern on a floor of the trench;

growing a third epitaxial layer on sidewalls of ~~at least one set~~ the sets of first and second epitaxial patterns and sidewalls of the active region higher than the first insulation pattern;

forming a second insulation pattern on a surface of the integrated circuit substrate, the second insulation pattern defining a gate opening that exposes at least a portion of the third epitaxial layer;

removing the third epitaxial layer in the gate opening to expose the ~~set of at least one~~ sets of first and second epitaxial patterns;

selectively etching the first epitaxial patterns of the sets of ~~set of at least one~~ first and second epitaxial patterns to form a horizontal channel region having a plurality of spaced apart single crystalline channel layers;

forming a gate oxide layer on a surface of channel layers;

forming a gate pattern on the horizontal channel and in gap regions between the channel layers and the gate opening, wherein the gate pattern comprises a plurality of gates formed simultaneously between the plurality of spaced apart single crystalline channel layers and widths of the plurality of gates that contact the plurality of single crystalline channel layers are substantially identical; and

forming a vertical source electrode and a vertical drain electrode on the first insulation pattern penetrating the second insulation pattern to be connected to the third epitaxial layer.

24. (Cancelled).

25. (Original) The method of Claim 23, wherein the first and third epitaxial layers comprise silicon and wherein the second epitaxial layer comprises silicon germanium.

26. (Original) The method of Claim 23, wherein an upper surface of the first insulation pattern is formed lower relative to the first epitaxial layer.

27. (Previously Presented) The method of Claim 23, wherein forming the second insulation pattern is preceded by:

forming an etch stop layer conformally on a resultant structure including the third epitaxial layer, wherein forming the gate opening comprises sequentially patterning the second insulation pattern and the etch stop layer and wherein the vertical source electrode and the vertical drain electrode penetrate the etch stop layer to be connected to the third epitaxial layer.

28. (Previously Presented) The method of Claim 23, wherein forming the second insulation pattern is preceded by:

implanting impurities in the first and second epitaxial layers to form channel doped layers; and

implanting impurities into the third epitaxial layer to form a vertical source region and a vertical drain region.

29. (Original) The method of Claim 23, wherein forming the stacking structure of the first and second epitaxial patterns further comprises forming a mask pattern at the upper most layer, and wherein the first and second epitaxial patterns are alternately stacked.

30. (Currently Amended) A method of forming a unit cell of a metal oxide semiconductor (MOS) transistor, comprising:

providing an integrated circuit substrate including a trench and an active region higher than the trench, wherein the active region protrudes from the integrated circuit substrate to function as a horizontal channel;

forming ~~[[a]]~~ the horizontal channel between a vertical source region and a vertical drain region, the horizontal channel including at least two single crystalline horizontal channel regions formed in spaced apart patterns, and further including the active region higher than the trench;

forming a plurality of gates simultaneously between at least two single crystalline horizontal channel regions, wherein widths of the plurality of gates that contact the at least two single crystalline horizontal channel regions are substantially identical;

forming the vertical source region and the vertical drain region in other patterns at one side of the spaced apart patterns, respectively, wherein the vertical source and drain regions extend along sides of the at least two horizontal channel regions and sides of the active region protruding from the integrated circuit substrate; and

forming a vertical source electrode contacted to a side of the vertical source region and a vertical drain electrode contacted to a side of the vertical drain region.